# Ingredients for Pet Nutrition

Product handbook and catalog 2014/2015



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### DSM – Bright Science. Brighter Living™

#### Our company

Royal DSM N.V. is a global science-based company active in health, nutrition and materials. By connecting its unique competencies in Life Sciences and Materials Sciences DSM is driving economic prosperity, environmental progress and social advances to create sustainable value for all stakeholders simultaneously. DSM delivers innovative solutions that nourish, protect and improve performance in global markets such as food and dietary supplements, personal care, feed, pharmaceuticals, medical devices, automotive, paints, electrical and electronics, life protection, alternative energy and bio-based materials. DSM's 24,500 employees deliver annual sales of €10 billion. The company is listed on NYSE Euronext. More information can be found at www.dsm.com.

#### Who we are

Who we are as a company is the result of strategic choices that we have made. These in turn are based on our mission and our core value; they define what we believe in and how we go about our business.

#### Our mission

Our purpose is to create brighter lives for people today and generations to come. We connect our unique competences in Life Science and Materials Sciences to create solutions that nourish, protect and improve performance.

#### Our core value

Our mission is supported by our core value: Sustainability. Everything we do should contribute to a more sustainable world. To us, achieving sustainability means simultaneously pursuing economic performance, environmental quality and social responsibility. In other words, we strive to create value on the three dimensions of People, Planet and Profit simultaneously.

Bright Science. Brighter Living<sup>™</sup>. This sums up who we are, what we stand for and what we aim to achieve.

These four words are the shorthand for our mission, our beliefs and our behaviors - a promise that we make to the world in which we operate.

Bright Science refers to the unique way in which we combine Life Sciences and Materials Sciences disciplines, technologies and talents. We partner with customers and other stakeholders – then we share ideas, insights and inspiration to create innovative and sustainable solutions that address the key challenges facing society today.

Brighter Living refers to our commitment to creating products and solutions that make a positive difference to people's lives. We are constantly seeking new ways to improve quality of life, and we seek to make a positive contribution to the lives of people today and generations to come.



### **DSM Nutritional Products**

DSM Nutritional Products is organized around three market-facing entities: Animal Nutrition & Health, Human Nutrition & Health and Personal Care.

Animal Nutrition & Health addresses the nutrition additives segment of the feed and pet food markets. Human Nutrition & Health largely addresses nutrition and functional ingredients segment of the food markets. Personal Care is focusing on the actives and ingredients in the sun care, skin care and hair care industries.

DSM is the only producer who can supply the complete range of vitamins and carotenoids in the most suitable forms for all possible animal and human uses.

DSM has established leadership positions across all three areas of the ingredients business: feed, food and personal care. DSM is the world's leading producer of vitamins. DSM is working from its strong basis as a global market leader in key value-added ingredients offered through an international infrastructure and reach unequaled by any competitor.

DSM is uniquely involved in all three steps of the value chain: the production of pure active ingredients, their incorporation into sophisticated forms, and the provision of tailored premixes. Being the only fully integrated player allows DSM to differentiate itself all the way through the chain.

Managing the interdependencies between active ingredients, forms and premixes, which have important implications for innovation, logistics, and value delivery, is a core competence of DSM.

#### Value added product and services

Acquisitions over the past five years emphasize DSM's strategy of driving focused growth in its nutrition cluster. Related products and services have become part of DSM Nutritional Products' value add to customers.

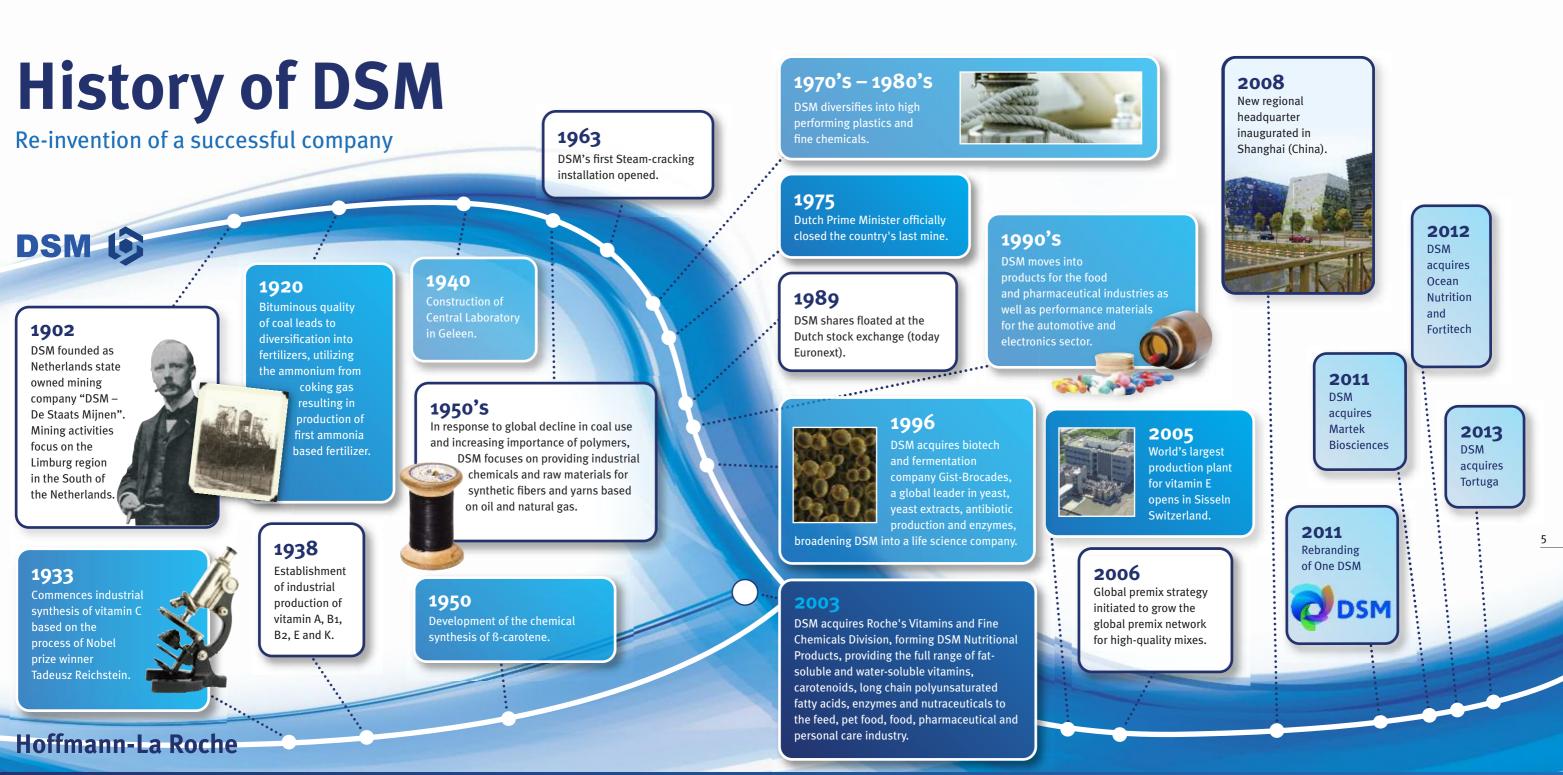
- Martek Biosciences has added a new growth platform of algal poly-unsaturated fatty acids, specifically DHA and EPA omega-3, and vegetarian ARA omega-6 ingredients used to fortify all types of human and animal products.
- · Vitatene allows DSM to strengthen the natural carotenoids offerings of its nutrition business as consumer demand for natural products continues to grow.
- Microbia, a successful industrial biotechnology research and development specialist, enables DSM to incorporate a proprietary platform and world class research and development capabilities to support DSM's ongoing development of the natural carotenoids market.
- Ocean Nutrition Canada, the leading provider of refined and deodorized fish-oil offerings, rich in the poly-unsaturated fatty acids EPA and DHA omega-3, firmly establishes DSM Nutritional Products as the preeminent supplier of these products to the dietary supplement and food & beverage industries.
- Fortitech, the innovative leader in customized, value added food ingredient blends for food and beverage, infant nutrition and dietary supplement industries, combined with DSM Nutritional Products' broad range of ingredients, deepens DSM's ability to fully meet the ever increasing premix needs of existing and future customers.
- Tortuga, as the Brazilian market leader in organic trace minerals for animal nutrition and health with a focus on pasture raised beef and dairy cattle, strengthens DSM Nutritional Products' position in nutritional supplements and additives.

#### A pioneer in innovation

Innovation is a survival skill. DSM Nutritional Products fosters this skill to the benefit of both the customers' future and that of the company. Lateral thinking and innovative attitudes are valuable tools with which to secure that future. These lead to discoveries that DSM then links to customers' needs, extending the range of offering and creating new business opportunities.

Starting in 1935 with the chemical synthesis of vitamin C, Hoffmann-La Roche had always been a pioneer in the industrial synthesis of vitamins and carotenoids. Today DSM's Nutrition cluster, which includes DSM Nutritional Products, maintains this tradition and invests more than 5% of its sales value in R&D, which is significantly higher than peers in the industry.

DSM's Research & Development activities are concentrated in the regions of Switzerland, the Netherlands, China and the United States in six Research Centers: Animal Nutrition & Health, Human Nutrition & Health, Personal Care, Process Research and Development, Product Form Development and Analytics.





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Industrial biocatalysis: In the early 1970's DSM implemented the first industrial biocatalytic process.

Chiral amino acids are produced using specific enzymes, able to synthesize target enantiomers with exceptional purity. A whole toolbox of enzymes and chemical catalysts is now available for producing chiral ingredients for the pharmaceutical industry.



The world's strongest fiber: In the 1990's DSM developed Dyneema<sup>®</sup>, the world's strongest

fiber. Initially developed for cut resistant fabrics and bullet proof vests it is 40 times stronger than steel. Now used in numerous applications ranging from fishing lines to ropes in offshore applications, high performing fabrics or reinforced and durable materials for vehicles and power plants. Latest focus is on the use of Dyneema in invasive medical applications.



Clean antibiotics production: In 1996 DSM bioneered the first commercial production of semi-

synthetic antibiotics based on microbial fermentation instead of chemical

synthesis. Identifying new enzymes and constructing new biosynthetic pathways by modern genetic technologies allowed a dramatic decrease in the environmental impact of antibiotic production.



High yielding cell culture technology: Since 2002 DSM, in collaboration with Crucell (NL), has

developed a leading technology for the production of antibodies applying human cell lines. The technology allows human cells to be cultivated in high density resulting in an efficient biosynthesis at high quality. DSM is licensing out this technology to its customers and acts as development and manufacturing partner.



with Novozymes (DK) provides a wide range of feed enzymes which, together with enzyme solutions for second generation biofuel and biogas processes, makes a tremendous impact on a sustainable development of global food production.

Sustainability through enzymes: 40 years experience in enzyme application has resulted in a large range of enzymes based solutions. DSM's global alliance



Bio-based performance materials: In 2010 DSM started to introduce a series of bio-based resins

for the automotive industry, proven to match the high performance and speed of traditional chemical products. Palapreg<sup>®</sup> ECO and EcoPaXX<sup>®</sup> are composed of more than 50% renewable resources helping the industry to meet sustainability targets. They are used in bodyworks, engine compartments and transparent casings for head lamps.

### DSM Nutritional Products – Animal Nutrition and Health

# Nutritional ingredient production

### Backward integration underpins superior quality standards

DSM Nutritional Products operates nine bulk manufacturing and formulation sites across Europe, the United States, Latin America and China. These sites produce the majority of DSM's nutritional ingredients, which are sold either as straight products or as premixes and vitamin concentrates.

Our products are micro ingredients whose functionality is specific and whose impact can be enormous. It is therefore imperative to manufacture, package, store and ship them in accordance with the highest quality standards. Whether provided as straight products in bulk or as premixes tailored to

Naperville, USA

destined for feed applications is

produced at this site near Chicago.

Hvdroxy-vitamin D

individual customer needs, our products always meet the most stringent quality requirements.

We work to a unique global quality standard. This is rooted in the official regulations that give us our license to operate and is supplemented by our own internal quality systems. Full backward integration allows us to assure quality at every step of the supply chain. We deliver to our customers via a dedicated logistics network based on three main distribution centers. These are located in Venlo (NL), Belvidere (USA) and Singapore.

### Dalry, UK

Located in Ayrshire, Scotland the site is involved in the production of vitamin C and related derivatives and also the production of Panthenol and Ca-Pantothenate.

#### Nova Scotia. Canada

The plant in Mulgrave, Nova Scotia is dedicated to fish oil processing and refinement while the plant in Dartmouth, Nova Scotia is dedicated to microencapsulation of these oils.

Belvidere, USA

Located adjacent to the Delaware River in New Jersey this is the production site for arachidonic acid and formulations of various vitamins including vitamin E for food applications.

Mairingue, Brazil Formerly Tortuga, this DSM site produces a full range of organic mineral chelates for use in the animal nutrition and health industry.

Village Neuf. France

Formulations of several vitamins and carotenoids are produced at Village Neuf which is also the production site for STAY-C<sup>®</sup> stable vitamin C forms for feed applications. The site also includes a premix unit for food applications and the DSM Research Center for animal nutrition.

# beta-carotene and lycopene.

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Freeport, USA Freeport, Texas is the location of a site specializing in the production of beta carotene and intermediates for other carotenoids.

**Kingstree**, USA

The Kingstree, South Carolina plant is dedicated to the production of nutritional lipids by algal and fungal fermentation.

Leon, Spain DSM's Leon site is dedicated to the production of natural carotenoids, such as

Novozymes, DK

across the globe.

Novozymes is DSM's Feed Enzymes Alliance partner for more than

10 years, researching, producing

of enzymes for use in the animal

nutrition and health industry

and formulating a portfolio

#### Grenzach, Germany Located adjacent to the Rhine in Southern Germany, this site primarily focuses on the production water soluble B vitamins, vitamin D and vitamin C derivatives. In addition intermediates used in the production of carotenoids are produced.



#### Xinghuo, China

The Xinghuo site is located close to Shanghai. It is specialized in the formulation of vitamin E for feed applications and also includes a premix production facility for food and feed applications.

#### Sisseln. Switzerland

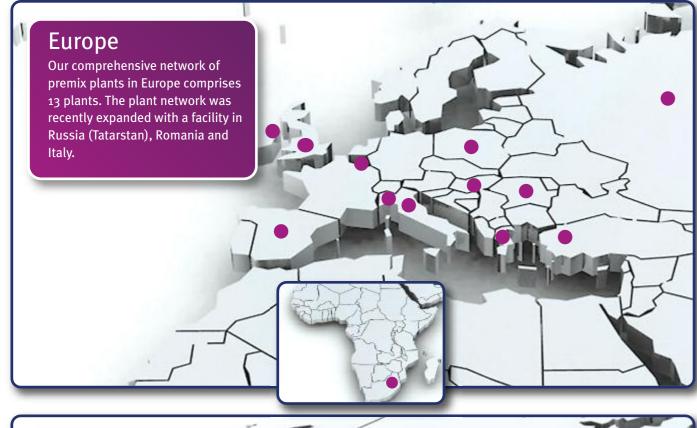
Sisseln is the production site for several carotenoids and vitamins A & E. Other operations include the purification and formulation of  $\Omega_3$  fatty acids, the formulation of several vitamins for various applications and the custom synthesis of pharmaceutical intermediates. Sisseln is also home to our pilot plant and development center.

# DSM Nutritional Products – Animal Nutrition and Health Premixes and blending

Product services where customers need them

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DSM has a comprehensive global network of plants with over 40 plants dedicated to the production of premixes for the animal nutrition and health industry. This network helps ensure high levels of customer service and delivery, backed by the highest levels of traceability, quality and food safety. Being close to our markets allows us to respond quickly to changing market demands.







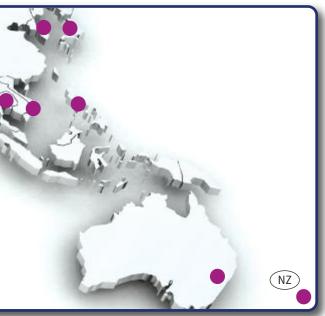
## Asia Pacific, Oceania

DSM has production capabilities in all the major feed producing and exporting countries in the region and was recently expanded with plants in the Philippines and New Zealand.





### China DSM has the fastest expanding network of premix plants in China and serves most areas of the country from five sites. The new state of the art Sichuan facility uses advanced segregation control.





### Our promise to you

Ask anyone who has worked with DSM and you'll hear these words over and over again:

#### The highest quality. The highest standards of sustainability and traceability. Total reliability.

That's why we are uniquely able to talk about creating Peace of Mind. It's what every DSM customer experiences every time they engage us. And that's the solid value of the DSM brand promise.



### How We Create Peace of Mind:

#### Quality

Our reputation for quality manufacturing has been built over decades and continues to be earned everyday. This is why quality always comes first at DSM.

#### Reliability

We combine the expertise of global business with the insight and logistics of a local one to meet our customers' need with total consistency.

#### Traceability

We provide assurance that materials come from dependable sustainable sources globally.

#### Sustainability

This core value in DSM's corporate philosophy is integrated throughout all operations, as it is not only socially responsible but a key business driver.



#### DSM and responsibility





### DSM in partnership with the World Food Programme nourish an average of 90 million people in over 80 countries each year.

The WFP - DSM partnership program, 'Improving Nutrition. Improving Life.' is a commitment to fight hunger and malnutrition around the world. DSM provides technical and scientific expertise and high nutrient products as well as financial assistance to improve the WFP food basket through the addition of essential micronutrients. Together, DSM and WFP make a difference to millions of people. Improving nutrition means fighting 'hidden hunger', improving lives, breaking the vicious circle of poverty and hunger. This is a major contribution to unleashing potential in countries and their economies.

For more information, please visit www.wfp.org

Sight and Life<sup>™</sup> for better nutrition and improved well-being Sight and Life™ is a humanitarian initiative of DSM which works with global and local partners and leading universities to sustainably and significantly improve human nutrition and health by encouraging partnerships, the generation and exchange of scientific information, and network building. For more information, please visit www.sightandlife.org

Nutrition Improvement Program - Unlocking human potential The Nutrition Improvement Program of DSM Nutritional Products Ltd is dedicated to improving human health and prosperity by eliminating micronutrient malnutrition. We support and promote the addition to staple foods of essential micronutrients (nutrients that cannot be synthesized in the body and are required only in minute quantities daily, such as vitamins, trace elements and most minerals) that are lacking in a population's diet. For more information, please visit www.nutritionimprovement.com

**Dow Jones Sustainability World Index** Royal DSM has once again retained its number one position in the chemical industry sector in the Dow Jones Sustainability World Index. DSM has held this top position in worldwide sustainability six times in total since 2004. In 2007 and 2008, the two years when DSM wasn't ranked number one, it was still among the leaders in the sector.



Nutrition Improvement Program



In March 2007 DSM announced an official partnership with the United Nation's World Food Programme (WFP). WFP is the largest provider of food aid to the world's hungry. They feed and

## **Nutritional ingredients**

### A brief guide to vitamins

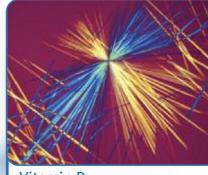
DSM produces an extensive portfolio of nutritional ingredients for use in pet food products and supplements including minerals, vitamins, carotenoids, nutraceuticals and long chain polyunsaturated fatty acids. These products deliver a wide range of health benefits to all pet species.

Vital for the efficiency of a broad array of functions in the body, the DSM vitamin range contains all the vitamins crucial for healthy, thriving, long-living pets.



#### Vitamin A

Necessary for vision, growth, and tissue differentiation. Is important for keeping the skin, eyes, and inner linings of the body healthy and resistant to infection. Vitamin A is also needed for the maintenance and growth of teeth, nails, hair, bones and glands.



Vitamin D Helps the body maintain and utilize the levels of calcium and

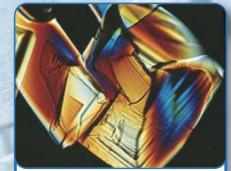
phosphorus needed to build strong bones and teeth. Recent studies have shown additional benefits such as supporting immune health, weight management, and cancer prevention.



Vitamin E Helps protect cell membranes, maintain the immune system, prolong the life of red blood cells. maintain a healthy circulatory system, and improve vitamin A use. Important for the health and proper functioning of body tissues. Is an antioxidant, neutralizing free radicals.



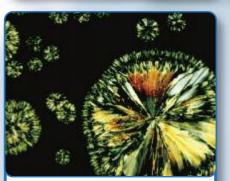
Vitamin B<sub>3</sub>, Niacin Niacin and niacinamide are essential for fat synthesis, protein metabolism, and the conversion of food to energy.



Vitamin B5, **Pantothenic Acid** Essential for the formation of certain nerve-regulating substances and hormones. It is also required for metabolism of proteins, fats, and carbohydrates.



Vitamin K Essential for the clotting of blood and may help maintain bone health.



Vitamin B1, Thiamine Helps the body use its major source of energy, carbohydrates. Thiamine is also essential for proper muscle coordination, the maintenance of peripheral nerve tissue, and for normal growth.



Vitamin B2, Riboflavin Helps the body transform proteins, fats, and carbohydrates into energy. Helps maintain healthy skin and eyes and is also necessary for building and maintaining body tissues.



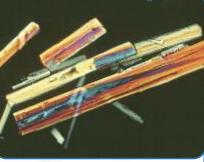
Vitamin B9, Folic Acid Required for the formation of red blood cells, certain body proteins, and genetic materials for the cell nucleus. Emerging science suggests it may play an important role in reducing risk of cardiovascular disease, dementia, and certain cancers.



Vitamin B12, Cvanocobalamine

Necessary for the formation of DNA and the production of healthy red blood cells. Helps maintain the nervous system and is essential to maintaining mental function. Vitamin B12, along with B6 and folate, is essential to heart health.



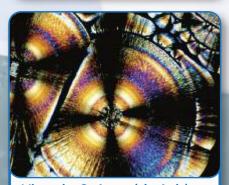


#### Vitamin H, Biotin

Necessary for synthesizing fatty acids and breaking down protein and carbohydrate molecules. Helps in the maintenance of the thyroid and adrenal glands, nervous system, reproductive tracts, and skin.



Vitamin B6, Pyridoxine Necessary for energy metabolism, the formation of certain proteins, and the use of amino acids. It also helps the nervous system to function properly and is essential to a healthy immune system and heart health.



Vitamin C, Ascorbic Acid Aids in the production of collagen, which provides support to muscles, vascular tissues, bones, and cartilage. Aids the absorption of iron and improves teeth and gum health. Is an important water soluble antioxidant. Enhances the immune response and plays a protective role against cardiovascular disease, cataracts, and certain cancers.

## **Nutritional ingredients**

### Delivering healthier pets

DSM's portfolio of nutritional ingredients includes a broad range of carotenoids used as antioxidants, functional ingredients or colorants. Additionally, nutraceuticals developed for the human food market are made available to the pet food industry.

#### Carotenoids

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#### **B**-Carotene (ROVIMIX<sup>®</sup>, CaroCare<sup>®</sup>) β-carotene is an important source of vitamin A, converted into vitamin A as required. The additional healthpromoting effects of β-carotene include antioxidant functionality protecting cells, tissues, and organs from free radical damage and as a contributor to the robustness of the pet's immune

system.



Zeaxanthin (OPTISHARP®) and Lutein (FloraGLO<sup>®</sup>) Zeaxanthin and Lutein are the

carotenoids found in the retina and lutein in the tissue of the lens. They act as antioxidants and absorb near-to-UV blue light. Higher dietary intake of foods rich in lutein and zeaxanthin has been associated with a reduced risk retinal degeneration and cataracts.



Lycopene (redivivo®) Lycopene is the carotenoid responsible for the red color in tomatoes. It has been associated with a healthy prostate, lung, stomach, and cardiovascular function.

#### Minerals and trace elements

Examples of important minerals and trace elements

#### Selenium (Se)

Selenium is an antioxidant that protects cell membranes.

lodine (I) lodine is essential for proper thyroid gland function.

#### Copper (Cu)

Copper is involved in energy production, connective tissue formation, iron metabolism, normal red blood cell formation, normal nervous system function, neurotransmitter synthesis and metabolism, melanin formation for pigmentation of hair and also has an antioxidant function as part of super oxide dismutase.

#### Manganese (Mn)

Manganese contributes to the formation and quality of the bones and joint cartilage while also playing an active role in the functioning of the mitochondria.

#### Zinc (Zn)

Zinc is involved as a co-enzyme in many cellular enzyme systems and impacts carbohydrate, lipid, protein and nucleic acid metabolism. It is crucial for collagen and keratin synthesis contributing to skin integrity and coat quality. It is also needed by the immune system and plays an important role in reproduction.

#### Iron (Fe)

Iron is an essential component of the oxygen carrying hemoglobin in the red blood cells and intramuscular myoglobin, helps support immune function, and is an integral part of many important enzymes systems including those supporting energy production, DHA synthesis, and functionality as a cellular antioxidant.

### **Nutritional lipids**



Omega-3 from algae DHA omega-3 derived by algal fermentation containing docosahexaenoic acid (DHA) and eicosapentaenoic acid (EPA), fatty acids that support cardiovascular, eye, and brain health (e.g. memory), and directly reduce cellular inflammation supporting joint, skin, and coat health.



Omega-3 from fish Highly refined and deodorized fish oils containing both eicosapentaenoic acid (EPA) and docosahexaenoic acid (DHA).



#### Omega-6

Rich source of γ-linolenic acid (GLA) or arachidonic acid (ARA) which restore the natural skin-water barrier and indirectly reduce cellular inflammation.

#### **Nutraceuticals**

#### Coenzyme Q10 (ALL-Q<sup>®</sup>)

Coenzyme Q10 (CoQ10) is an antioxidant involved in energy metabolism in all cells. Cells that benefit the most from CoQ10 are those that have a more rapid turnover, including heart, gingiva, mucosal cells of the intestine, and immune system cells.

#### Resveratrol (resVida<sup>®</sup>)

Resveratrol is a polyphenol and the component in red wine that may confer heart health benefits despite a high fat diet. Studies demonstrate resveratrol mimics the effect of caloric restriction. the only known intervention to extend lifespan in mammals. It also has been shown to preserve the health of aging mice through maintenance of cardiac function, muscle function, and blood sugar control.

#### Tomato-based extract (Fruitflow<sup>®</sup>)

Fruitflow<sup>®</sup> is a natural tomato extract. Human trials have proven consumption of Fruitflow<sup>®</sup> maintains healthy platelet aggregation and improve blood flow.

#### Protein hydrolysate (PeptoPro<sup>®</sup>)

PeptoPro<sup>®</sup> is a casein hydrolysate, a source of dipeptides and tripeptides that are readily absorbed. Human trials have shown PeptoPro<sup>®</sup> improves endurance and performance, stimulates muscle growth, accelerates recovery, and reduces muscle soreness.

#### Oat β-glucan (OatWell<sup>®</sup>)

OatWell<sup>®</sup> is refined oat containing the natural fiber (1–3 & 1–4 linked)  $\beta$ -glucan. The health benefits associated with OatWell<sup>®</sup> include lowering cholesterol levels, controlling blood glucose, improving bowel function, and imparting satiety in humans.

## Formulation

### Effective products for food, pet food and feed applications

XX XX X XX X o

X XX X X o X

Stable X=Sligthly sensitive to sensitive XX=Very sensitiv

The pet food sector is becoming increasingly sophisticated with the demand for a wide range of ingredients with different matrices, textures, colors, shapes and nutritional functionality as suppliers look to differentiate their products on the retailers' shelves.

### External factors influencing vitamin stability VITAMIN Vitamin A Vitamin D<sub>2</sub>

Vitamin E - Acetate	0	Х	0	0	0	Х	
Vitamin K <sub>3</sub>	X	Х	ΧХ	Х	ХХ	ΧХ	
Vitamin B <sub>1</sub>	X	Х	X	0	0	ΧХ	
Vitamin B <sub>2</sub>	0	0	X	Х	0	Х	100
Vitamin B <sub>6</sub>	XX	0	Х	0	0	0	
Vitamin B <sub>12</sub>	XX	X	Х	Х	0	0	
Pantothenic acid	X	0	Х	0	Х	Х	
Nicotinic acid	0	0	0	0	0	0	
Biotin	X	0	0	0	0	0	
Folic acid	XX	0	Х	ХХ	ΧХ	0	2
Vitamin C	XX	XX	XX	Х	0	Х	

Product form requirements	Heat stable	Moisture stable	Shear tolerant	Resistant to oxidation	Not adversely affected by enzyme activity	Low coloration and/or small particle size	Compression tolerant	Resistance to UV light	Proper solubility or miscibility		
Extrusion	•	•	•	•	15	100	5	1	1	23	A
Baking	•	•	•	•	•	3	the second		3		
Retorting / Steaming	•	•	•	•	•	•	10	de.	102		
Fresh / Frozen	1	•	•	•	•		30	1/4	202	1	2
Injection molding	•	•	•	•	•	18	合成	2.5	1		
Dry mixing / Powder	•	100	•	•	-	•	20	10	1		
Tableting / Compression	•		•	•		•	•				
High fat liquid	•	•	•	•	•	•		•	•		
Low fat liquid / Milk	•	•	•	•	•	•		•	•		
Clear water	•	•	•	•		•		•	•		

#### Form requirements

Certain basic characteristics are required if the ingredient form is to achieve the envisioned nutritional value of the pet food product:

#### **Bioavailability:**

The nutrient should have a chemical structure which is fully metabolized and the product formulation should provide protection but release the nutrient upon ingestion.

#### Stability:

The ingredient must remain stable "as is" or in blends and premixes. Therefore the ingredient must be adequately stabilized in a chemical and/or product form which when stored, transported, milled, or mixed, maintains its activity. The product form must be resistant to activity loss due to environmental factors such as temperature, moisture, and oxygen.

#### **Uniformity:**

The particle size and size distribution determines how well the nutrient is dispersed throughout the finished product, impacting the nutrient activity per serving. A uniform product minimizes the tendency for nutrients to segregate when mixed and transported with other micro-ingredients, allows adequate flow through equipment during production and reduces dust formation when handled.

#### Consistency in potency:

For reliable dosing of a nutrient in production, potency must be consistent both particle-to-particle and lot-to-lot. The availability of appropriate dilutions supports the accuracy of dosing during production.

#### **Dissolution behavior:**

The form of the nutrient dictates its aqueous (water) or non-aqueous (fats or oils) solubility or miscibility. These physical characteristics influence the distribution of the functional ingredient in the final pet product, its color, texture and/or shelf life.

Modification: Once the basic functional compound is produced it may be further processed to develop a more stable chemical form, using processes such as crystallisation of an organic salt, esterification and phosphorylation.

product.



#### **Production of ingredient forms**

Production: Functional ingredients such as vitamins or carotenoids are produced either by chemical synthesis, by fermentation, by extraction (often from a natural source) or by a combination of these technologies.

Formulation: To achieve specific product characteristics the ingredients then undergo a formulation process. Such formulation creates highly specified nutrient forms optimally equipped to meet the specifications within a pet food, food or feed

### Formulation technologies

#### Crystalline grades

Nutrient compounds are chemically modified to form organic salt which after drying are not further formulated but used "as is".

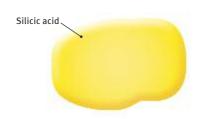
Optionally crystalline material can be coated with ethyl cellulose which slows any possible detrimental influence of other ingredients present in the formula.



Nutrient in crystalline form

#### **Adsorbates**

Suitable carriers such as silica particles are prepared for absorbing mainly fat soluble nutrients. Adsorption has the advantage of delivering an economically attractive dry form of an intrinsically stable nutrient, and results in a free-flowing powder with good mixability, flowability and dust characteristics.

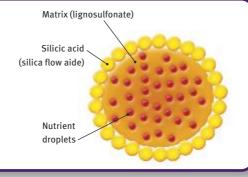


Nutrient adsorbed on silica particle

#### 18

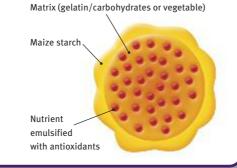
#### Spray-dried powders

Spray-drying is applied for many of the water soluble nutrients to enhance stability, handling and distribution. The nutrient compound is added into a dextrin solution. The solution is spray dried into a powder, which offers a variety of advantages including stabilizing the nutrients and delivering it in a digestible matrix.



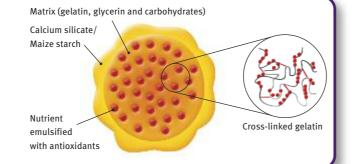
#### Beadlets

In beadlet technology nutrient compounds are emulsified in a gelatin, starch and glycerin matrix, with an antioxidant sometimes added to increase stability. The emulsion is then sprayed to form beadlets which are coated with corn starch to absorb excess moisture. Moist beadlets are dried to produce the finished beadlet. Micronization of the often oily functional ingredient allows the production of stable, yet dispersable beadlets for clear liquids.



#### **Cross-linked Beadlet**

Additional chemical bonds are introduced to create a hardened beadlet most commonly referred to as a cross-linked beadlet. A chemical reaction occurs which creates cross-linked bonds thereby creating a more rigid structure. This technology provides excellent stability and is used to protect nutrients in high temperature applications.



## Innovation

At DSM, our aim is to provide innovative nutritional solutions to meet current and future nutritional requirements and health concerns. Our R&D centers specialize in the development of nutritional ingredients and related applications. Close customer integration is provided through our regional food application laboratories while our involvement in the human food sector allows us to leverage knowledge which can be beneficial for pet food developments.

#### Nutritional concepts

In a rapidly developing market place, it is important that new opportunities are fast tracked to meet demand from customers. Our novel nutritional concepts approach ensures this happens while fostering customer involvement in our innovation and targeting R&D investment.



Building meaningful customer relationships Our customers are the reason we exist and our goal is to work closely with them throughout all stages of the innovation process from ingredient development through to new product development and product re-launches.

We value customer feedback and strive to incorporate their views on areas such as premix and product formulation, product marketing and brand characteristics.

## **Pet Nutrition Solutions** by DSM

/herever we are, we are all consumers and we all care about healthy living for ourselves and our companion animals. With the spread of humanization among pet parents, pet product companies are challenged to stay current with companion animal nutritional science and track consumer awareness in the dynamic human nutrition and health markets. DSM is uniquely positioned to help you make your products attractive to health-conscious pet product consumers.

We have the world's broadest portfolio of innovative, high-quality health nutrients and work with other leading ingredient

- DSM can support you with thorough scientific expertise and technical know-how.
- Our premix operations are active on all continents.
- With a presence in over 50 countries, our sales force is always close to hand.

Last but not least, our total quality assurance and dedication to a sustainable and responsible way of doing business is how we create our Peace of Mind promise. A promise that is grounded in a company culture that strives for continual growth in the areas of quality, reliability, traceability, and sustainability. We are focusing our value

- Defying age

- Shaping the body Weight management and calorie control
- Enhancing mobility
- Nutrition for healthy joints and strong bones
- Safeguarding vision Proactive nutrition for maintaining eye health
- Stimulating the defense Stronger immune support for everyday challenges
- Nourishing the coat Nutrition for skin, hair, and fur
- Freshening breath
- Oral care based on vitamin C
- Living an active life Pet companionship at its best • Protecting the paws
- Encouraging attention

## **Optimum Vitamin** Nutrition

#### DSM vitamin supplement guidelines

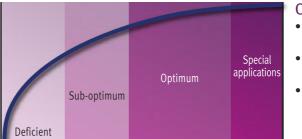
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COMPANIC	JN ANIA	MALS													
Category/Phase	Vit. A	Vit. D <sub>3</sub>	Vit. E <sup>(2)</sup>	Vit. K <sub>3</sub> (Menadione)	Vit. B <sub>1</sub> (4)	Vit. B <sub>2</sub>	Vit. B <sub>6</sub>	Vit. B <sub>12</sub> 6	Niacin	D-Panto thenic acid		Biotin <sup>(6)</sup>	Vit. C <sup>(7)</sup>	Choline	B-Carotene <sup>(8)</sup>
	I.U.	I.U.												mg	mg
FT Dogs	15000-22000	780-1300	100-250	1 - 2	4 - 8	13 - 22	6 - 11	0.03-0.05	50-170	30 - 60	0.6 - 2	0.25-0.8	100-200	1300-2700	30 - 50
Cats	15000-40000(1)	780-1300	150-300	1 - 2 <sup>(3)</sup>	5 - 10	22 - 27	11 - 14	0.03-0.1	50-170	30 - 60	0.6 - 2	0.25-0.8	100-200	1300-2700	30 - 50

Recommendations are expressed per kg air-dry food. The values are based on the diets containing 4000 kcal ME/kg dry matter. Diets that deviate in energy content >12.5% or have feeding recommendations that restrict energy intake should have the supplemental vitamin levels adjusted accordingly.



<sup>(1)</sup> Vitamin A: preformed vitamin A is vital in diets for cats. <sup>(2)</sup> Vitamin E: supplemental levels should at least be 5 mg/kg of dry food for each 1% of PUFA in the diet. Higher levels above are recommended to support the total antioxidant capacity of the dog and cat. (3) Vitamin K: supplementation is particularly important in canned catfoods that contains >25% fish when fed for long periods. (4) Vitamin B1: levels of up to 18 mg/kg dry food for dogs and 35 mg/kg for cats are reported to help improve meal acceptance and stimulate appetite. <sup>(5)</sup> Vitamin B<sub>12</sub>: increased supplemental levels up to 0.8 mg/kg dry food help in the support of liver function. Supplementation might need to be increased in vegetarian diets as plants are a poor source of this vitamin. <sup>(6)</sup> Biotin: Higher levels, up to 2 mg/day, are recommended in high fat diets and also as an aid in the improvement of coat and skin condition for cats and dogs and to help hepatic glucose excretion and thus fasting blood glucose levels in dogs with diabetes. <sup>(7)</sup> Use ROVIMIX<sup>®</sup> STAY-C<sup>®</sup> (ascorbylmonophosphate) for reducing losses during processing and supporting the total antioxidant capacity of the animal. <sup>(8)</sup> B-Carotene: recommended for supporting the total antioxidant capacity of the dog or cat and as an immune system modulator and for supporting reproductive physiology.



disease

Total vitamin intake from all sources in diet

### OVN<sup>®</sup> is applied knowledge

OVN® is about understanding changes in nutrient requirements, nutrient supply and interactions in metabolism, circumstances and knowledge of nutritional biochemistry for pet health and well-being. This includes the proper application of nutritional ingredients in the pet food manufacturing process.

#### Age progression **OVN**<sup>®</sup>

Health concerns







#### OVN<sup>®</sup> supplementation levels

- exceed levels needed to prevent
- clinical deficiency signs
- compensate for various factors
- influencing an animal's requirements
- ensure fortification not limiting the
- animal's natural defense against

Supports the body's natural defense system

Healthy ageing

## **Applications for pet nutrition**

A variety of technologies for shape, size, texture, moisture and form

The pet food market is characterized by a wide variety of different product forms. This occurred because ingredient forms were developed to support changes in formulation, process conditions, and packaging.

Specially formulated nutritive and functional ingredients are often the key to the successful development of foods, treats, and supplement products. As a leader in nutritional ingredient form development, DSM offers a comprehensive range of ingredients suitable for the full range of manufacturing processes and formulation options our customers use to create products with distinct points of differentiation.

#### **Extruded products**

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Extrusion, one of the harshest processing technologies, is used to produce food and treat products. This process typically requires ingredients to be exposed to high temperatures, pressure, moisture, sheer, rapid expansion, and a drying step.

For this application, nutritive ingredients need to be resistant to rapid changes in temperature, pressure and moisture heat, sheer, and oxidation throughout manufacturing plus remain shelf stable for 18-24 months.



#### **Baked products**

Food, treat, and flaked products are manufactured using baking. Initially, dough is formed exposing the ingredients to moisture and sometimes enzymes. The formed dough is heated to the desired degree of cook and dryness. For this application, nutritive ingredients need to be resistant to heat, moisture, enzymes, and oxidation throughout manufacturing plus remain shelf stable



### Wet products

Wet food styles include loaf (pate) and chunk-in gravy foods and treats. Initially, meat and other ingredients are mixed with or without heat for various periods of time. This mixture is either placed in a container, sealed and cooked at a high temperature or cooked using a



steam tunnel, formed into chunks. sealed in a container with gravy, and cooked again at a high temperature. For this application, nutritive ingredients need to be resistant to moisture, oxidation, enzymes, and extreme changes in temperature throughout manufacturing. Finally the finished product color must not be adversely affected plus remain shelf stable for 24 months.

#### **Compressed tablets**

Tablets are swallowed, chewed or dissolved to deliver their functional ingredients. During manufacturing the ingredients may be ground and screened to obtain a uniform particle size. The final blend experiences pressure and sheer while forming the tablets. Depending on the packaging, the tablets may be exposed to moisture and oxygen.

Some tablets are formulated to effervesce when added to water subsequently exposing the ingredients to moisture, changes in pH, and further oxidation for an undefined period of time.

For this application, nutritive ingredients need to be resistant to pressure, shear, oxidation, and possibly reduction in particle size, changes in pH and moisture.



#### **Injection molding**

This process is used to manufacture treats and chews where appearance, structure and actual product design are major challenges. This process usually involves high temperatures with a low sheer and moisture.

For this application, nutritive ingredients need to be resistant to high and changing temperatures, and oxidation. The finished product color and hardness must not be adversely affected and remain shelf stable for 24 months.



#### Milk and fatty liquids

High fat (oil) paste and liquid products range from infant food to lubricants for the gastro-intestinal tract to aid mobility and control hairballs. During manufacturing these types of fatty liquids often experience high shear during mixing and homogenisation, high temperatures during sterilization, and unwanted enzyme activity.



For this application, nutritive ingredients may need to be resistant to UV light, oxidation, sheer, high and rapidly changing temperatures, enzyme activity, display high miscibility and emulsification properties during manufacturing plus remain shelf stable for 3 to 24 months without causing sedimentation or other negative product attributes.



### Dry mixes and powders

Dry mixture products range from supplements to milk replacers. Dry blends require ingredients that can be dispersed readily throughout the mixture, not prone to particle segregation/separation and are chemically stable. Some are designed to be added to liquids and must be readily soluble or miscible.

For this application, nutritive ingredients usually need to be uniform in particle size and density, chemically and heat stable, have a low propensity to create an electrostatic charge, not attract moisture plus resist oxidation through manufacturing and storage. The finished product color must also not be adversely affected.



#### **Clear solutions**

Bottled waters are sometimes used to deliver functional ingredients. Unlike other liquid products, formulating while maintaining clarity is the challenge. In addition to the attributes associated with manufactured liquid products, nutritive ingredients for this application must not react to other ingredients, UV light or oxidation causing a loss of nutritive value, coloration or sedimentation.



#### Carotenoids

β-Carotene Canthaxanthin Astaxanthin Lutein Lycopene Zeaxanthin

#### Fat soluble vitamins

Vitamin A Vitamin D3 Vitamin E Vitamin K, Menadi

#### Water soluble vitamins

Vitamin B1, Thiam Vitamin B2, Ribofla Vitamin B3, Niacin Vitamin B5, Pantot Vitamin B6, Pyrido Vitamin B9, Folic a Vitamin B12, Coba Vitamin H, Biotin Vitamin C, Ascorbi

#### Nutritional lipids

Omega-3 fatty acid Omega-3 fatty acid Omega-6 fatty acid

#### Nutraceuticals

ALL-Q<sup>®</sup>, Coenzyme resVida<sup>®</sup>, Resverat PeptoPro<sup>®</sup>, Protein Fruitflow<sup>®</sup>, Tomato OatWell<sup>®</sup>, Oat  $\beta$ -gl

#### Minerals

MICROGRAN™, Min VEVOMIN™, Minera

Ingredient forms: •: Feed grade O: Food grade

Not all products are available in every country but registration is possible.

#### Application:

Dry: Dry pet food and treats Wet: Wet pet food and treats Inject.: Injection molded chews Tabl.: Tablet supplements Pow.: Powder supplements Milk: Milk and low fat liquid products Water: Water based liquid products

Icons like this 🕝 provide a general indication the ingredient category is commonly registered for use in diets or supplements for that species.

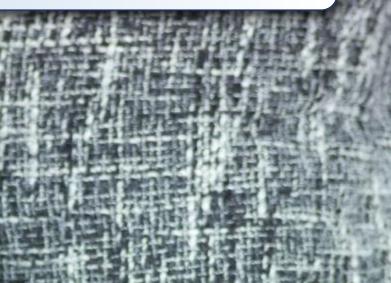




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## **Table of Products**

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neral Preparations al Chelates	36



## **Carotenoids**

β-CAROTENE	00				Application							
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water		
ROVIMIX <sup>®</sup> β-Carotene 10%	stabilized beadlet	5, 20	France	•	•	•	•	•				
ROVIMIX <sup>®</sup> β-Carotene 10% P	cross-linked beadlet	20	France	•		•						
Ο β-Carotene 10% CWS	beadlet, cold water dispersible	1, 5, 25	Switzerland		•	•		•	•	•		
Ο β-Carotene 10% CWS/S	beadlet, cold water dispersible	5, 20	Switzerland		•	•		•	•	•		
O β-Carotene 10% B	cross-linked beadlet	5, 25	Switzerland	•								
O BetaTab <sup>®</sup> 20% S	beadlet, tablet grade	5, 25	Switzerland				•					
O CaroCare <sup>®</sup> Nat. β-Carotene 1% CWS/M	powder, cold water dispersible, medium chain triglycerides	5, 20	Switzerland		•	•		•	•	•		
O CaroCare <sup>®</sup> Nat. β-Carotene 30% S	fluid suspension	5	France		•				•			
Ο CaroCare® Nat. β-Carotene 10% CWS/S	spray-granulated powder, cold water dispersible	10	Spain		•		•	•		•		

 CANTHAXANTHIN

 Product Name
 Product Description
 Product Description
 Package Size (KG)
 Country of Origin
 Application

 • CAROPHYLL® Red 10%
 beadlet
 5, 20
 France
 • • • • • •

 • Canthaxanthin 10% CWS/S
 beadlet, cold water dispersible
 1, 5, 20
 Switzerland
 • • • • •

ASTAXANTHIN			)	I			-111		
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	plicat Tabl		Milk
CAROPHYLL <sup>®</sup> Pink 10%-CWS	beadlet , cold water dispersible	5, 20	France	•	•	•	•	•	

LUTEIN					1	Арр	Application						
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water			
O FloraGLO® Lutein 20% SAF	fluid suspension in Safflower Oil	1, 5, 20	USA		•	•			•	•			
O FloraGLO® Lutein 5% CWS/S-TG	beadlet, tablet grade and cold water dispersible	5, 25	Switzerland	•	•	•	•	•	•	•			
O FloraGLO® Lutein 10% CWS/S-TG	beadlet, tablet grade and cold water dispersible	5, 25	Switzerland	•	•	•	•	•	•	•			

LYCOPENE										
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
O redivivo® (Lycopene) 10% FS	fluid suspension	5, 20	France		•	•			•	•
O redivivo® (Lycopene) 10% CWS/S-TG	beadlet, tablet grade and cold water dispersible	5, 25	Switzerland	•	•	•	•	•	•	•

ZEAXANTHIN	IN							ion	1	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
O OPTISHARP® (Zeaxanthin) 20% FS	fluid suspension	5, 20	France		•	•			•	•
O OPTISHARP <sup>®</sup> (Zeaxanthin) 5% CWS/S-TG	beadlet, tablet grade and cold water dispersible	5, 25	Switzerland	•	•	•	•	•	•	•

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## **Fat soluble Vitamins**

						App	olica	tion	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk
• ROVIMIX® A 1000 (1000 kIU/g)	cross-linked beadlet	20, 500	Switzerland	•	•	•			
<ul> <li>ROVIMIX<sup>®</sup> AD3 1000/200 (1000 kIU A/g) (200 kIU D3/g)</li> </ul>	cross-linked, stabilized beadlet	20, 500	Switzerland	•	•	•			
● ROVIMIX <sup>®</sup> A 500 WS (500 kIU/g)	spray-dried, water dispersible powder	20	France			•	•	•	•
● ROVIMIX® A 500 N (500 kIU/g)	cross-linked beadlet, no porcine gelatin	25	China	•	•	•		•	
O Vitamin A Palmitate 1.0 mIU/g	oily solution (peanut oil), stabilized with tocopherol	5	Switzerland						•
O Vitamin A Palmitate 1.7 mIU/g	oily liquid, stabilized with tocopherol	5, 190	Switzerland			•			•
○ Dry Vitamin A Acetate 500 B (500 kIU/g)	beadlet, tablet grade	5, 25	USA	•	•		•	•	
O Dry Vitamin A Palmitate, Type 250 S/N (250 kIU/g)	spray-dried, starch based	20	USA			•		•	•

VITAMIN D <sub>3</sub>	00	000	)	I	,	pplic	ation	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Tabl.	Pow.	Milk
● ROVIMIX <sup>®</sup> D3 500 (500 klU/g)	spray-dried, water dispersible, stabilized powder	20	France			•	•	•
<ul> <li>ROVIMIX<sup>®</sup> AD3 1000/200 (1000 kIU A/g, 200 kIU D3/g)</li> </ul>	cross-linked, stabilized beadlet	20, 500	Switzerland	•	•	•		
O Vitamin D3 1.0 mIU/g	oily solution, stabilized with tocopherol	5	Switzerland					•
O Dry Vitamin D3 100 SD/S (100 kIU D3/g)	spray-dried, cold water dispersible, stabilized with tocopherol	5, 20	Switzerland	•	•	•	•	•

						Appl	licatio	n	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Milk	Water
Tocopheryl Acetate Technical Grade (100% Basis)	clear viscous oil	190	Switzerland	•	•	•			
ROVIMIX <sup>®</sup> E 50% Adsorbate (500 IU/gm)	vitamin E oil adsorbed on silicon dioxide	25, 700, 900 25, 900 25, 500	Switzerland USA China	•	•				
ROVIMIX <sup>®</sup> E 50% SD (500 IU/gm)	spray-dried, water-dispersible powder	20, 600	France		•	•	•	•	•
O Dry Vitamin E 50% CWS/S (500 IU/g)	spray-dried, cold water dispersible	20	Switzerland			•		•	•
O Dry Vitamin E 50%, Type SD (500 IU/g)	spray-dried, powder	15	Switzerland	•	•		•		
O Dry Vitamin E 75 HP (750 IU/g)	beadlet, high potency	20	USA				•		
Ο dl-α-Tocopherol	liquid antioxidant	5, 20	Switzerland		•			•	
O Mixed Tocopherols 70 IP	liquid antioxidant, natural source, non-GMO	18, 190	Argentina		•	•		•	
O Mixed Tocopherols 95	liquid antioxidant, natural source	20, 190	USA		•	•		•	
O Dry Mixed Tocopherol 30%	dry antioxidant, natural source	20	USA	•	•	•	•	•	

VITAMIN K, MEN	ADIONE					Арр	olica	tion		
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
<ul> <li>MSBC (Sodium bisulfite complex, 33%) available in USA only</li> </ul>	fine crystalline powder	25	Turkey Uruguay China	•	•	•	•	•	•	•
ROVIMIX <sup>®</sup> K3 MNB (Menadione Nicotinamide Bisulfite)	fine crystalline powder	25	Turkey Uruguay China	•	•	•	•	•	•	•
O Dry Vitamin K1 5% SD	spray-dried powder	1, 20	Switzerland	•	•	•	•	•	•	•

## **Water Soluble Vitamins**

VITAMIN B <sub>1</sub> , THIAI	ITAMIN B <sub>1</sub> , THIAMINE				I		Арр	olica	tion		
Product Name	Product Description		Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
• ROVIMIX <sup>®</sup> B1 (Thiamine Mononitrate)	fine crystalline powder		25	Germany	•	•	•	•	•	•	•
) Thiamine HCl (Thiamine Hydrochloride)	fine crystalline powder		20	Germany	•	•	•			•	•
O Thiamine Mononitrate	powder		20	Germany	•	•					
O ROCOAT <sup>®</sup> Thiamine Mononitrate 33 1/3%	coated powder		5	USA	•	•		•			

VITAMIN B <sub>2</sub> , RII	SULTAVIN GO	0000		Ι.		Appl	icati	ion	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Net	Inject.	Tabl.	Pow.	Water
• ROVIMIX® B2 80-SD	spray-dried, water dispersible powder	20	Germany	•	•	•	•	•	
O Riboflavin Tablet Grade	tablet grade	10	Germany				•		
O Riboflavin Universal	powder	10	Germany	•	•	•			
O ROCOAT <sup>®</sup> Riboflavin 33 <sup>1</sup> / <sub>3</sub> %	coated powder	5	USA	•	•		•		

VITAMIN B <sub>3</sub> , NIA	CIN 🕝	0000	)			Appl	licat	ion	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Water
ROVIMIX <sup>®</sup> Niacin	fine crystalline powder	25, 900	Switzerland	•	•		•	•	
• ROVIMIX <sup>®</sup> Niacinamide	fine crystalline powder	25, 500, 1000	China	•	•	•	•	•	• •
O Niacin	powder	20	Switzerland	•	•		•	•	
O ROCOAT <sup>®</sup> Niacinamide 33 <sup>1/</sup> 3%	coated powder	5	USA	•	•		•		

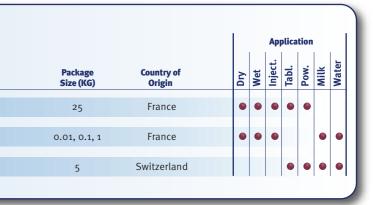
VITAMIN B <sub>5</sub> , P	ANTOTHENATE									
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet		Tabl.	tion .wod	Milk	Water
<ul> <li>ROVIMIX<sup>®</sup> CalPan (Calcium Pantothenate)</li> </ul>	spray-dried, water dispersible powder	25	Great Britain	•	•	•	•	•	•	•
O Calcium D-Pantothenate	spray-dried powder	25	Great Britain	•	•	•	•	•	•	•

VITAMIN B <sub>6</sub> , P	YRIDOXINE									
0,						Арр	olica	tion		
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
ROVIMIX <sup>®</sup> B6	fine crystalline powder	25	Germany	•	•		•	•	•	•
O Pyridoxine Hydrochloride	crystalline powder	20	Germany	•	•	•	•		•	•
O ROCOAT <sup>®</sup> Pyridoxine Hydrochoride 33 <sup>1</sup> / <sub>3</sub> %	coated powder	5	USA	•	•		•			

VITAMIN B <sub>9</sub> , F	OLIC ACID				,	Applic	atio	n	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Tabl.	Pow.	Milk	Water
• ROVIMIX <sup>®</sup> Folic 8o SD	spray-dried, water dispersible powder	20 20	France China	•				•	
O Folic Acid	powder	1, 25	Switzerland	•		•		•	

### VITAMIN B<sub>12</sub>, COBALAMIN

Product Name	Product Description
• Vitamin B12 1% Feed Grade	crystalline powder dilution
O Vitamin B12 Crystalline	crystalline powder
O Vitamin B12 0.1% WS	crystalline powder dilution



VITAMIN H, BIOT		00000		Applica						
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
ROVIMIX® Biotin (2% Biotin)	spray-dried, water dispersible powder	20	France	•	•	•	•	•	•	•
ROVIMIX <sup>®</sup> Biotin HP (10% Biotin)	spray-dried, water dispersible powder	20	France	•	•	•	•	•	•	•
O D-Biotin	white cystaline powder	0.05, 1, 25	France				•	•		
O Bitrit-1 Type A (1% Biotin)	triturate, powder	10, 50	USA	•	•	•			•	•

Application

### VITAMIN C, ASCORBIC ACID

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							licat		
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Water
<ul> <li>ROVIMIX<sup>®</sup> STAY-C<sup>®</sup> 35%</li> <li>(L-ascorbyl-2-polyphosphate)</li> </ul>	spray-dried powder, heat stable	25, 500, 800	France	•	•	•		•	
• ROVIMIX <sup>®</sup> C-EC	ethylcellulose-coated powder	25	Great Britain		•		•	•	
○ STAY-C <sup>®</sup> 50% (L-ascorbyl-2-polyphosphate)	spray-dried fine powder, heat stable	5, 20	France	•		•	•	•	• •
O Ascorbic Acid	crystalline powder	25, 50	Great Britain					1	• •
O Ascorbic Acid Fine Powder	fine powder	25	Great Britain			•		•	
O Ascorbic Acid Fine Granular	fine granular powder	25	Great Britain				•	•	
O Ascorbic Acid 95% Granular	granular powder	25	Great Britain				•	•	
O Calcium Ascorbate	powder	25	USA		•	•		(	• •
O Ascorbyl Palmitate	powder, antioxidant	5, 25	Germany	•	•	•		1	• •



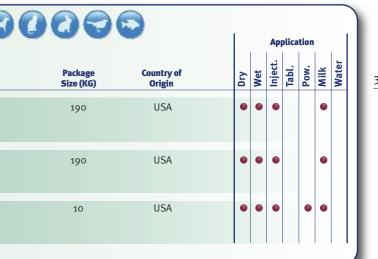
## **Nutritional Lipids**

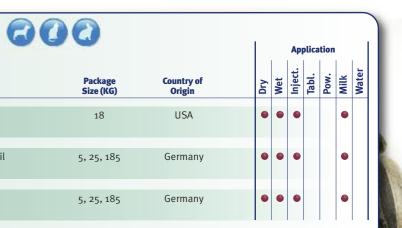
OMEGA-3 FATT	· · · · ·	0000				App	licat	tion	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Water
DHAgold™ S17-B Min. 17% DHA	fine dry flakes of microalgae	15	USA	•	•	•			
O DHASCO® Min. 40% DHA	microalgae derived oil	9, 18, 200	USA	•	•	•		•	
C <i>life'sDHA®</i> Omega 60 Min. 30% DHA, 15% EPA, Min. 60% total omega-3	microalgae derived oil	25	USA	•	•	•			
D <i>life'sDHA®</i> DHA S17-P100 Min. 17% DHA	free-flowing powder of microalgae derived oil	12.5	USA	•	•	•	•	•	

OMEGA-3 FATTY A FROM FISH	CIDS 🦪
Product Name	Product Description
O MEG-3 <sup>®</sup> 1812 TG Oil Min. 160mg EPA, 100mg DHA, and 300mg total omega-3 per g	marine fish oil
O MEG-3 <sup>®</sup> 4020 EE Oil Min. 360mg EPA, 180mg DHA, and 590mg total omega-3 per g	marine fish oil
O MEG-3 <sup>®</sup> 30% Powder Min. 150mg - Max. 220mg EPA + DHA, and 180mg total omega-3 per g	microencapsulated marine fish oil powder

Product Name	Product Description
VEDOVAR® Min. 35% Arachidonic acid (ARA)	clear yellowish oil
D <i>life'sGLA™</i> '10' n-6 Oil Min. 9% g-linolenic acid (GLA)	refined evening primrose oil
) <i>life'sGLA</i> ™ '25' n-6 Oil Min. 23% g-linolenic acid (GLA)	refined borage oil

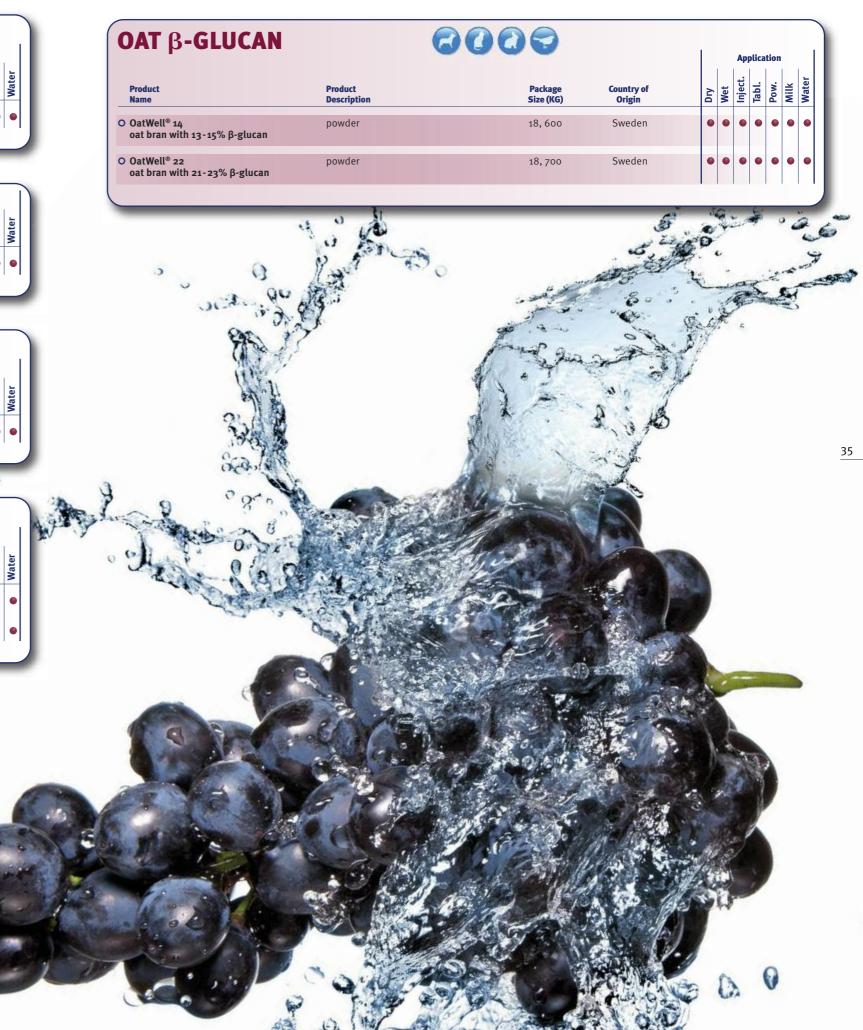
**OMEGA-6 FATTY ACIDS** 





## **Nutraceuticals**

COENZYME Q10		)		Application	OAT β-GI
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry Wet Inject. Tabl. Pow. Milk Water	Product
O ALL-Q® (Coenzyme Q10) 10% CWS/S	beadlet, cold water dispersible	5, 25	Switzerland		Name O OatWell <sup>®</sup> 14 oat bran with 13-15
					O OatWell® 22 oat bran with 21-2
RESVERATROL				Application	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry Wet Inject. Tabl. Pow. Water	
O resVida® (Min. 99% trans-resveratrol)	crystalline powder	1, 5, 20	India		
PROTEIN HYDROL	YSATE 🕝 🕧				0
		0		Application	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry Wet Inject. Tabl. Pow. Milk Water	
D PeptoPro® (Hydrolysed casein)	powder	15	Germany		
Product Name	Product Description	Package Size (KG)	Country of Origin	Application Wet Matter Water	J.
D Fruitflow <sup>®</sup> I	water soluble, liquid syrup	20, 215, 1250	Italy		18.18
O Fruitflow <sup>®</sup> II SD	spray-dried powder	1, 5, 20	France		
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## Minerals

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	RATIONS	0000				Appli	cati	on	
Product Name	Product Description	Package Size (KG)	Country of Origin	Dry	Wet	Tobl		Milk	Water
■ MICROGRAN <sup>™</sup> Co 5%, BMP (preparation of cobalt carbonate)	free-flowing, micro granules	25, 500	Italy	•	•	•			
MICROGRAN™ Se 1%, BMP (preparation of sodium selenite)	free-flowing, micro granules	25, 500	Italy	•	•	•			
MICROGRAN™ Se 4.5%, BMP (preparation of sodium selenite)	free-flowing, micro granules	25, 500	Italy	•	•	•			
■ MICROGRAN <sup>™</sup> I 10%, BMP (preparation of calcium iodate)	free-flowing, micro granules	25, 500	Italy	•	•	•			•

### MINERAL CHELATES

						Applicatio				
	oduct escription	Package Size (KG)	Country of Origin	Dry	Wet	Inject.	Tabl.	Pow.	Milk	Water
<ul> <li>VEVOMIN<sup>™</sup> Cu 13% (cupric chelate of amino acids, hydrate)</li> </ul>	free-flowing powder	25	Canada	•	•	•	•	•	•	•
● VEVOMIN <sup>™</sup> Fe 12% (ferrous chelate of amino acids, hydrate)	free-flowing powder	25	Canada	•	•	•	•	•	•	
● VEVOMIN <sup>™</sup> Mn 11% (manganese chelate of amino acids, hydrate)	free-flowing powder	25	Canada	•	•	•	•	•	•	
<ul> <li>VEVOMIN™ Zn 13% (zinc chelate of amino acids, hydrate)</li> </ul>	free-flowing powder	25	Canada	•	•	•	•	•	•	



### **Notes**





## **Contact Us**

To find out more about our ingredients for pet nutrition, please contact your nearest DSM Nutritional Products office.

#### Headquarters

DSM Nutritional Products AG P.O. Box 2676 4002 Basel Switzerland Email: petfood.nbd@dsm.com www.dsmnutritionalproducts.com

#### Area Europe, Middle East and Africa

DSM Nutritional Products Europe AG Heanor Gate Industrial Estate Delves Road, Unit 41 Heanor Derbyshire DE75 7SG United Kingdom Phone: + 44 17 7353 6598 Fax: + 44 17 7353 6600 Email: marketing.dnpe@dsm.com

#### China

DSM (China) Limited 118 Baisha Road Xinghuo Development Zone Shanghai 201419 China Phone: + 86 21 5750 4888 Fax: + 86 21 5750 4567 Email: petfood.nbd@dsm.com

#### Asia Pacific, Australia

DSM Nutritional Products Asia Pacific Pte. Ltd. 41 Edison Rd Wagga Wagga, NSW 2650 Australia Phone: + 61 2 6922 7015 Email: marketing.dnpap@dsm.com

#### Area Latin America

DSM Nutritional Products Latin America Av. Eng. Billings, 1729-Predio 31 05321-010 São Paulo – SP Brasil Phone: + 55 11 3760 6300 Fax: + 55 11 3760 6492 Email: america-latina.dnp@dsm.com

#### **North America**

DSM Nutritional Products, LLC 45 Waterview Boulevard Parsippany, NJ 07054-1298 United States of America Phone: + 1 973-257-8504 Fax: + 1 973-257-8653 Email: petfood.nbd@dsm.com



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